
Weighing Indicator

User manual



safety instruction

For safety operation pls. follow the safety instruction.



WARNING

set. Calibrate, inspect and fix the the weighing indicator is prohibited by Non professional staff



WARNING

Pls. make sure the weighing display well earthing



WARNING

The indicator is electrostatic sensitive device, pls. power off during electrical connections, internal components touched by hand is prohibited, and please take the anti-static measure

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1. Summary

1.1 Main function

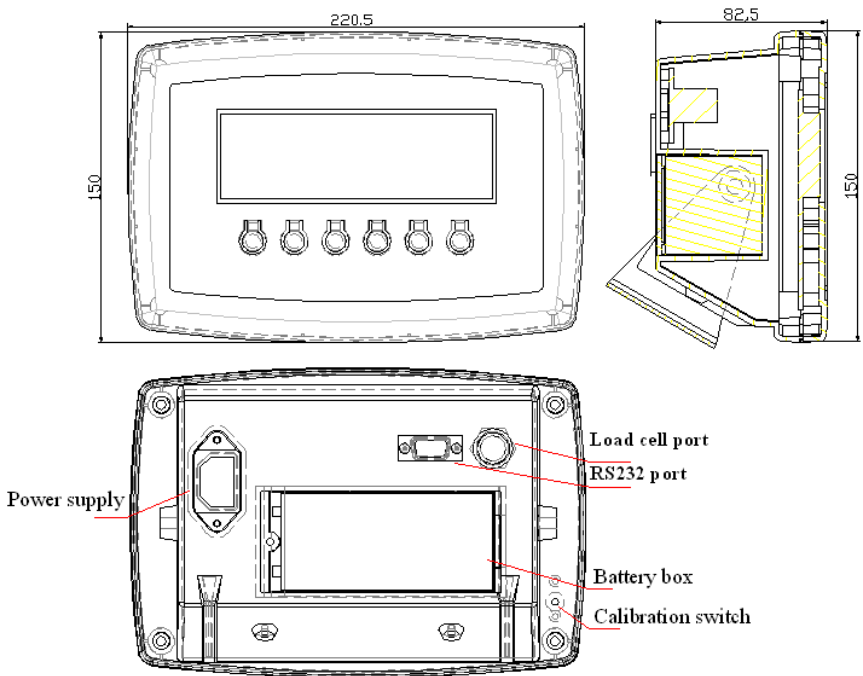
- » General weighing: zero tare
- » Animal weighing: Peak-hold. Data-hold, Auto-hold
- » Accumulation
- » Optional by RS232
- » Low battery remind,
- » Power off automatically

1.2 Technical parameter

- » Stimulating voltage: +3.3 VDC
- » A/D converting speed: 10 SPS
- » Load signal range: 0`12.8mV
- » load capacity: it can connect 4 pcs 350Ω load cell at most
- » weight unit: kg.
- » Resolution: 3000e
- » Interval: 1/2/5/10/20/50
- » Display: 6-digits LED/LCD, word height: 20.3mm
- » key: ON/OFF TOTAL HOLD TARE ZERO SET
- » Interface: RS232C Baud rate optional 1200/2400/4800/9600

- » Operation temperature: -10~40°C
- » Storage temperature: -20~+60°C
- » optional power: 4V/4Ah rechargeable battery
110/220VAC

1.3 Outline and installation picture (



1.4 Battery

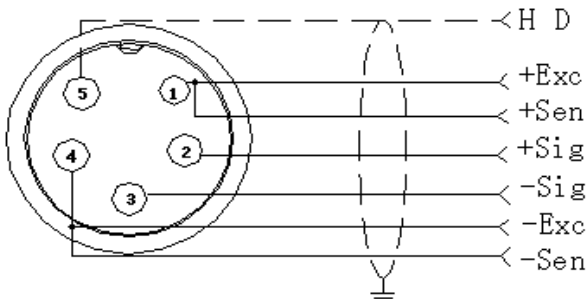
1. when you use the internal battery first time, you should charge the battery 10-12 hours, to prevent low voltage resulted from self leakage of battery.
2. when the red battery light is on and flashes, it means low battery You should charge battery in time.
3. Charge time: 10-12 hours And it works 45 hours
4. When the battery light turns green, it means fully charged
5. If you don't use the battery long time, take out the battery to protect the indicator from battery leakage
6. In order to keep the battery in best using condition, it is suggest that you fully discharge the battery every month, the method is that using the indicator till it is automatically power off

2. Installation and Calibration

2.1 connection indicator with load cell

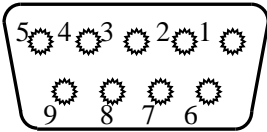
it can connect four pcs 350Ωload cell at most, both four and six line load cell are ok. To make it simple, we use quick connector

Or standard plug. As belows



Quick connector connection

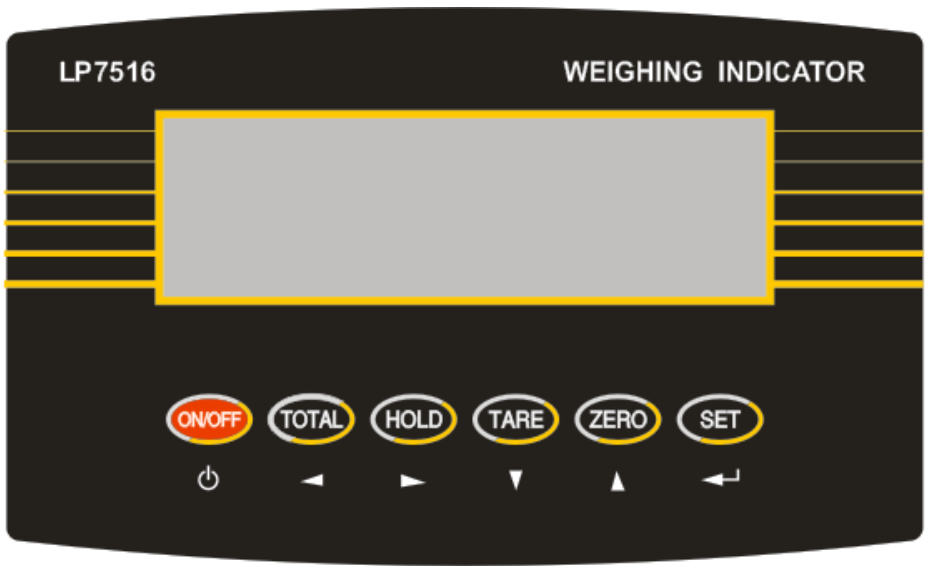
2.2 communication interface




PIN2-----TXD
PIN3-----RXD
PIN5 -----GND

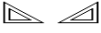

3. Basic operation

3.1 Key and display



LP7516 Weighing indicator display instruction

| | |
|--|-----------------------|
| LED display | instruction |
|  | Weighing data display |
| Kg | Weight unit kg |
| HOLD | Hold the data |
| Tare | Display tare status |

| | |
|---|------------------------------|
| Net | Display net weight |
| Gross | Display gross weight |
|  | Display data keep still |
|  | zero, indicating zero weight |
| Battery | Using battery |
| Hi | Over Limit |
| OK | Within Limit |
| Lo | Below Limit |
| Total | Accumulation |
| Count | Counting function |

Key's function

 DOWN







 UP

 CONFIRM, GO TO NEXT STEP

 LEFT

 RIGHT

 ON/OFF, EXIT AND SAVE SETTING

| Key symbol | Key name | Key function |
|--|----------|--|
|  | SET | Work together with “on/off” enter and exit calibration |
|  | ZERO | Clear weight within zero range |
|  | TARE | 1.At Gross mode, tare the loaded weight 2.At Net mode, display gross weight after deduct tare |
|  | HOLD | Enter and exit “hold” mold |
|  | TOTAL | accumulating operation |
|  | ON/OFF | Press it for 2 seconds to power on or power off |

3.2 Power on

Power on and indicator perform self-checking and go to weighing mode.

3.3 Zero setting

Within zero range, press “zero”, indicator weighing is cleared. When Indicator is not stable, zero is unworkable.

3.4 TARE

At the gross weight mode, if the weight is stable, pls. press ”Tare” key , the indicator will take the loaded weight as tare, and show net weight,

At this time the gross mode will change to net mode. The “ net” and “tare” light is on, and the net weight is zero

3.5 HOLD

C11=0 “hold” function unworkable

C11=1 PEAK HOLD

Press” HOLD” key, the Hold light is on, and show the Maximum data on the

weighing indicator. Press “ HOLD” key again to exit the hold function

C11=2 Data-hold

Press” HOLD” key, the Hold light is on, and show the data on the weighing indicator. Press “ HOLD” key again to exit the hold function

C11=3 Auto-hold

If the weight on the scales above 20d and keep stable, the indicator will show the data for 6 seconds and the “ hold” light Is on , after 6 seconds the indicator back to general weighing, and the “ hold” light is off

C11=4 Special Animal weighing function

Press” Hold” key, the indicator will show” LOC” for 3 seconds, the “ hold” light is on, During the 3 seconds, the indicator will catch the average weight and show it.

Press” HOLD” key again to exit it

3.6 TOTAL

Accumulation operation

At Zero mode, load weight till stable, Press “TOTAL” key go to accumulating

Mode,” total” light on, display” n001”, and then display loaded weight; unload weight , back to zero, load weight again till stable. Press ”TOTAL”, display”n002”

Then show the loaded weight. Repeat it maximum 999 times.

Check the total weight operation:


Press “SET” hold it then press “TOTAL” At the same time, display “n**”, (accumulating times) then display total weight.



There are 8 data totally. It shows the first 4 digital. then the last 4 digital


For example, the first 4 digital is”0012”, the last 4 digital is”34,56”

It means the actual weight is “1234.56”

At TOTAL (accumulate) mode, Press “TOTAL” key the indicator

show“ clrn”, it means don’t clear the total Weight, Press “ key

confirm it and exit ; if clear total weight, Press “ ” “ ”

“clrn” change to “clry” it means clear total weight display. Press “ ”to clear the the total weight and exit accumulating mode.

3.7 10 times high resolutions


Press “ SET” and “TARE” key at the same time, you will get 10 times high resolutions. And it back to normal weighing after 3 seconds.

3.8 Up and Low limit alarm

Pls. set C13= Up limit, C14=Low Limit, when the weight is over up limit, the “HI” light will on, and indicator will make a sound to alarm.; when the

weight is below than the low limit, the “LO” light will on.. when the weight is within the limit, the “OK” light is ok.

3.9 Print function

When the data is stable, connection with printer, it will be printed after press“  ”1 second.

Note: print the gross weight when at tare mode , if the net weight is zero. Can not print.

4 Calibration & parameter setting



4.1 Enter calibration

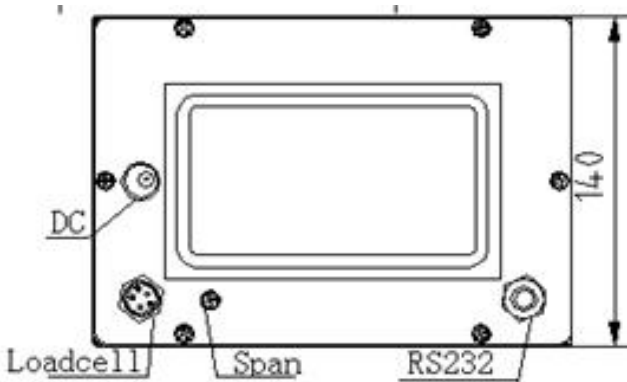
There have two methods to enter the setting menu:

1. when the switch” CAL” is off, Press”  ” then press”  at the

same time, hold it, you will enter C08-C39 setting.

2. Take out the sealing screw on the back of indicator, then press


down the “span” Press  still and then press  at the same time , you will enter C01-C39 setting.




4.2. Step of calibration operation:

According to the second method which can enter setting menu, C01-C39


C01 UNIT

[C01] Press 

[C1 1] unit is kg

Press , go to next step

C02 Set decimal digits

[C02] Press 


option: 0/1/2/3/4

[C2 0] no decimal point


[C2 1] one decimal point

[C2 2] two decimal point

[C2 3] three decimal point

Press , go to next step

C03 Division setting

[C03] Press 

[C3 1] d=1


[C3 2] d=2

[C3 5] d=5

[C3 10] d=10

[C3 20] d=20


[C3 50] d=50

Press , go to next step

C04 Maximum capacity

For example: max weighing 100kg:

set [0100.00]



Press , go to next step


C05 Zero calibration

option: 0=non-calibration zero 1=need calibration zero

calibration zero please choose 1 and ensure scale is empty and “stable” light is on. countdown[CAL 10]~[CAL 0], then the indicator will show[0.00](example for two decimal point).

C06 Loading calibration

[C06], Press , show [C06 0], press , change to [C06 1],

Press , show [SPAN],

Basic on max capacity setting, add suitable weight on scale. close to the max capacity, heavier than 10% max at least.

For example: the weight is 80kg

As bellows:

[0080.00]


[CAL 9]

.....

[0080.00]

[CALEnd]

count down over, indicator shows loaded weight , loading calibration finish.

If you want to set application parameter. Press  If you want to exit.

Press 

C07 Default parameters setting

[C07 0] non-restore default parameters

[C07 1] restore default parameters

Note: after the above parameters setting finish, please do not set default parameters often, avoid the original setting parameters lost.

4.3 Application parameter setting

C08 warning tone

[C8 1] open warning tone

[C8 0] close warning tone

C09 Power off automatically

[C9 0] Non-power off

[C9 10] keep still within 10 min. power off automatically

[C9 30] keep still within 30 min. power off automatically

[C9 60] keep still within 60 min. power off automatically

C10 Power saving setting

[C10 0] close backlight

[C10 1] close backlight after 1 minute

[C10 2] always backlight

C11 Hold

[C11 0] No Hold function

[C11 1] Peck hold

[C11 2] Data hold

[C11 3] Auto-hold

[C11 4] Animal weighing

C12 Hold time (if you choose C11=4, you can set the time)

[C12 3] 3 seconds

[C12 5] 5 seconds

C13 Upper limit alarm value

C14 Low limit alarm value

C15 Check inner code

4.4 Communication setting

C18 Serial interface setting

- [C18 0] No sending
- [C18 1] Big display
- [C18 2] Print format output
- [C18 3] Command mode(Z =zero T=tare R=Reply weight)
- [C18 4] continuous sending

C19 BAUD RATE

- [C19 0] 1200bit/s
- [C19 1] 2400bit/s
- [C19 2] 4800bit/s
- [C19 3] 9600bit/s

4.5 Application setting

C20 Manually Zero

- [C20 00] no Manually Zero
- [C20 01] Manually Zero range $\pm 1\%$ Max. capacity
- [C20 02] Manually Zero range $\pm 2\%$ Max. capacity
- [C20 04] Manually Zero range $\pm 4\%$ Max. capacity
- [C20 10] Manually Zero range $\pm 10\%$ Max. capacity
- [C20 20] Manually Zero range $\pm 20\%$ Max. capacity
- [C20 100] Manually Zero range $\pm 100\%$ Max. capacity

C21 Initially zero

- [C21 0] No initially zero

- [C21 1] Initially zero range $\pm 1\%$ Max. capacity
- [C21 2] Initially zero range $\pm 2\%$ Max. capacity
- [C21 5] Initially zero range $\pm 5\%$ Max. capacity
- [C21 10] Initially zero range $\pm 10\%$ Max. capacity
- [C21 20] Initially zero range $\pm 20\%$ Max. capacity

C22 Zero tracking range

- [C22 0.0] No zero tracking
- [C22 0.5] $\pm 0.5d$
- [C22 1.0] $\pm 1.0d$
- [C22 2.0] $\pm 2.0d$
- [C22 3.0] $\pm 3.0d$
- [C22 4.0] $\pm 4.0d$
- [C22 5.0] $\pm 5.0d$

C23 Zero tracking time

- [C23 0] No zero tracking
- [C23 1] 1 second
- [C23 2] 2 seconds
- [C23 3] 3 seconds

C24 Overload range

- [C24 09] Over 9d than max. capacity

C25 Negative display

- [C25 00] Less than -9d
- [C25 10] Less -10% Max. capacity
- [C25 20] Less -20% Max. capacity
- [C25 50] Less -50% Max. capacity
- [C25 100] Less -100% Max. capacity

C26 Standstill time

- [C26 0] Quick

[C26 1] Medium

[C26 2] Slow

C27 Standstill range

[C27 1] $\pm 1d$

[C27 2] $\pm 2d$

[C27 5] $\pm 5d$

[C27 10] $\pm 10d$

C28 Dynamic filter

[C28 0] close dynamic filter

[C28 1] Low dynamic filter

[C28 3] Medium dynamic filter

[C28 5] High dynamic filter

C29 Noisy filter



[C29 0] Close noisy filter

[C29 1] Low noisy filter

[C29 2] Medium filter

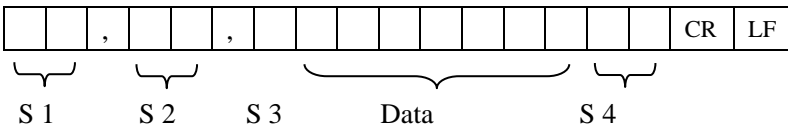
[C29 3] High filter

4.6 Exit setting

For example [C10 1], Press , confirm it then press  to exit and save it

5. Output data format

5.1 Computer continuous sending format



- S1: weight status, ST= standstill, US= not standstill, OL= overload
- S2: weight mode, GS=gross mode, NT=net mode
- S3: weight of positive and negative, “+” or “-“
- S4: measurement unit, “kg” or “lb”
- Data: weight value, including decimal point
- CR: carriage return
- LF: line feed

5.2 Big display continuous sending format

| Output continuous format | | | | | | | | | | | | | | | | | | |
|--------------------------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| S | S | S | S | X | X | X | X | X | X | X | X | X | X | X | X | X | C | C |
| T | W | W | W | | | | | | | | | | | | | | R | K |
| X | A | B | C | | | | | | | | | | | | | | S | S |
| 1 | 2 | | | 3 | | | | | | 4 | | | | | | 5 | 6 | |

| State A | | | |
|-----------|---|---|------------------------|
| Bits0,1,2 | | | |
| 0 | 1 | 2 | Decimal point position |
| 1 | 0 | 0 | XXXXXX0 |
| 0 | 1 | 0 | XXXXXXXX |
| 1 | 1 | 0 | XXXXX. X |
| 0 | 0 | 1 | XXXX. XX |
| 1 | 0 | 1 | XXX. XXX |
| Bits3,4 | | | Division |
| 0 | | 1 | X1 |
| 1 | | 0 | X2 |

| State B | |
|---------|----------------------------------|
| BitsS | function |
| Bits0 | gross=0, net=1 |
| Bits1 | symbol: positive =0, negative =1 |
| Bits2 | overload (or lower zero) =1 |
| Bits3 | dynamic=1 |
| Bits4 | unit: lb=0, kg=1 |
| Bits5 | Constant 1 |
| Bits6 | Constant 0 |

| State C | | | |
|---------|------|------|----------|
| Bit2 | Bit1 | Bit0 | unit |
| 0 | 0 | 0 | Kg or lb |
| 0 | 0 | 1 | g |

| | | | |
|-------|---|---|---------------------|
| 0 | 1 | 0 | t |
| Bit 3 | | | printing=1 |
| Bit 4 | | | Extend display=1 |
| Bit 5 | | | Constant 1 |
| Bit 6 | | | Constant 0 |

5.3 Serial interface reception command:

RS232COM serial interface can receive simple ASCII command.

Command word and role as follows:

| Command | name | role |
|---------|------------------------|-----------------------|
| T | Tare off command | Save and clear tare |
| Z | Zero command | Zero the gross weight |
| P | Print command | Print the weight |
| R | Read gross/ net weight | Read gross/net weight |

5.4 Print output format

NO. 004 (NO.)
 G.W: 8.88kg (gross, example for two decimal point)
 T.W: 2.88kg (tare)
 N.W: 6.00kg (net)

5.5 Print the accumulated output format

NO. 004 (NO.)
 Total: 003 (accumulate times, example for 3 times is 003)
 Total.W: 2.88kg (accumulate weight)

6. Maintenance

6.1 Regular Error and maintain method



| Error | Reason instruction | Solution |
|-------------------|--|---|
| Display UUUUUU | <ol style="list-style-type: none"> 1. the loaded weight excess overload range of max. capacity 2. wrong connection with load cell or no connection with it. 3. load cell unworkable | <ol style="list-style-type: none"> 1.decrease loaded weight 2. check load cell connection 3. checking load cell: check input and output resistance to judge it is good or not. |

| | | |
|----------------|---|--|
| Display nnnnnn | <p>1. calibration is no good</p> <p>2、 cell single line is connect a wrong line.</p> <p>3、 the cell is bad.</p> | <p>1. check scale is resisted or not, foot is kept level or not.</p> <p>2. check load cell connection.</p> <p>3. checking load cell: check input and output resistance to judge it is good or not.</p> |
| ERR1 | <p>during calibration, no input added weight or input weight exceed max capacity.</p> | <p>Input the correct weight</p> |
| ERR2 | <p>during calibration, the added weights not enough</p> | <p>Added weight at least 10%of Max. capacity, Recommend the weights is 60-80% the Max. capacity</p> |
| ERR3 | <p>during calibration, input single is negative.</p> | <p>1..Check connection is correct or not.</p> <p>Check load cell is damaged or not.</p> <p>3. renew calibration, if still wrong. pls replace the PCB</p> |
| ERR4 | <p>During calibration, single is unstable</p> | <p>Ensure added weight and scale is stable, start calibration</p> |
| ERR5 | <p>EEPROM check error</p> | <p>change PCB.</p> |

6.2 Daily maintenance

1. In order to ensure indicator display clearly and prolong use life, the indicator should not be placed directly on sunlight.
2. Load cell and indicator should be well connected , the system should have a good ground, away from strong electric field, magnetic field.
3. Do not use indicator outside in rainy, better keep it power off.
4. Power off firstly while plug and unplug

6.3 Restore default parameters

Enter setting menu, set C07= 1,press  then press  exit saving setting, all parameters will be back to default setting.

Note: Pls. do not restore default parameter easily if you are not professional and have not scale calibration.

Default parameter form

| parameter | instruction | Default value |
|-----------|--------------------------|---------------|
| C01 | Calibration unit | 1 |
| C02 | decimal digits | 0 |
| C03 | Division value | 1 |
| C04 | Max capacity | 10000 |
| C05 | Empty scales calibration | 0 |
| C06 | Capacity calibration | 0 |

| | | |
|---------|-------------------------------------|--------|
| C07 | restore the default parameters | 0 |
| C08 | Warning tone | 1 |
| C09 | Automatic power off | 0 |
| C10 | Power saving mode | 0 |
| C11 | Hold function | 0 |
| C12 | Animal weighing mode | 0 |
| C13 | Upper limit warning | 000000 |
| C14 | Lower limit warning | 000000 |
| C15 | Inner code display | |
| C16 | Date | |
| C17 | Time | |
| C18 | Serial interface data output method | 0 |
| C19 | Serial interface Baud rate | 3=9600 |
| C20 | Manual zero setting | 2 |
| C21 | Initial zero setting | 10 |
| C22 | Automatic zero tracking range | 0.5 |
| C23 | Automatic zero tracking time | 1 |
| C24 | Verload range | 9 |
| C25 | Negative display range | 10 |
| C26 | Standstill time | 1 |
| C27 | Standstill range | 2 |
| C28 | Dynamic filter | 0 |
| C29 | Noisy filter | 2 |
| C30~C40 | Reserved menu | |